# 4031 Series



The 4031 Series is a non-handed, surface mounted closer. The choice of three mountings, installation accessories and ease of installation offer a versatile solution to door control in moderate traffic applications.

The 4031 Series has been designed to be used on aluminium, hollow metal or timber swinging commercial interior/exterior doors and is ideally suited for apartment entrance, office, storeroom or toilet doors.



## Features

- Universal, fully reversible, non-handed door closer
- Closer cylinder constructed of high strength cast iron for increased durability
- Tested to 1,500,000 cycles
- Fully adjustable 1-4 strength
- Factory set to strength 3
- Standard closer offers 3 installation options
  - Regular (pull side)
    - Top jamb (push side)
  - Parallel arm (push side)
- Independent adjustment valves for backcheck, closing and latching speeds
- All adjustment valves are concealed behind the cover to prevent tampering
- Closers installed according to LCN installation instructions require minimal periodic maintenance or adjustments.

Warranties	
Mechanical	30 years



# Specification guide

	Series	Function	Finish
	LCN 4031 Series LCN4031	Regular R Hold open HO	Aluminium ALUM Dark Bronze DBZ
1.	Series Select the desired series e.g. LCN 4031 Series .		LCN4031
2.	Function Select the required function		LCN4031HO
3	Finish		

Select the desired finish e.g. Aluminium ...... LCN4031HOALUM

# Finishes

\*Additional custom colours available using the RAL colouring system \*\*LCN also offers a special rust inhibiting process (SRI) as required



Specifications

Door type`	Timber or metal
Door size	External door 660mm - 914mm Internal door 660mm - 1219mm
Applications	Regular - pull side mount Parallel arm - push side mount Top jamb - push side mount
Adjustment controls	Closing speed Latching speed Backcheck
Strength	1-4 adjustable
Options	Hold open arm Adaptor plate Parallel arm drop plate Square metal cover
SRI	For installations where a higher level of protection against weather conditions, or the effects of a potentially corrosive atmosphere is required, LCN offers a special rust inhibiting (SRI) process. Ferrous metal components receive an SRI pretreatment and a standard powder coat finish of your choice, or a custom powder coat finish for a nominal additional cost. Closers treated with the SRI process exceed the 100 hour protection level available with standard LCN powder coated finishes.

# Testing and Compliance



Fire Rating:

Successfully tested on fire door assemblies in accordance with AS1905 Part1: Fire resistance doorsets. Check with fire door manufacturer prior to installation.



Accessibility: Compliant to the AS 1428:1-2009 Design for Access and Mobility

Caution: When door closers are installed and adjusted to meet reduced opening force requirements, there may be insufficient power to reliably close and latch the door, depending on prevailing operating conditions.



Note: In areas of high wind pressure and/or air conditioning pressures, the LCN Automatic Door Operators are recommended.

# Selection chart

Select strength based on width of door

Strength	Exterior door	Interior door
1-2	NA	660mm - 864mm
3	660mm - 762mm	864mm - 965mm
4	762mm - 914mm	965mm - 1219mm

# Regulating controls

The LCN 4031 has independent regulators to control:

Closing speed	Adjustment to increase or decrease the speed at which the door closes. This allows the appropriate momentum to close the door in a safe and secure manner. Closing speed adjustment operates from the maximum opening to 15 <sup>0</sup>
Latching speed	The latching speed allows the door to close quietly and firmly. It can be adjusted to increase or decrease the speed at which the door finally closes. This assists the final stage of the closing cycle to help overcome stubborn latch bolts or air pressure conditions. Alternatively the latching speed can be decreased to cushion the door into the frame. The latching speed adjustment operates from 15 <sup>°</sup> to closing. A further option to increase the latching power is to reverse the arm bracket shoe
Backcheck	Adjustable hydraulic backcheck provides a cushioning effect when the door is forcibly thrown open to prevent damage to the closer, door and frame. The backcheck adjustment allows the level of resistance in the latter stage of opening to be set at the level required. Backcheck is effective from 75 <sup>0</sup> . Backcheck is a requirement for all fire rated closers
Power adjustment	Spring strength may be increased or decreased by turning the allen head screw located in the end of the door closer body

# Functions

Regular

For applications where the door must fully close after each opening

Hold open

Suitable for doors where the door may need to be left in a hold open position. The hold open function can be set to stay open at a single point. Hold open closers can not be used on fire doors



# Mounting details

## Regular (pull side) mounting

Templating allows a maximum opening of  $180^{\circ}$ . The hold open arm allows the door to be set at a given hold open point up to the maximum opening. The reveal should not exceed 6mm for both regular and hold open arms. A top rail less than 60mm requires adaptor plate. The adaptor plate requires a top rail of 44mm. A clearance of 41mm behind the door is required for 180° installations

## Top jamb (push side) mounting

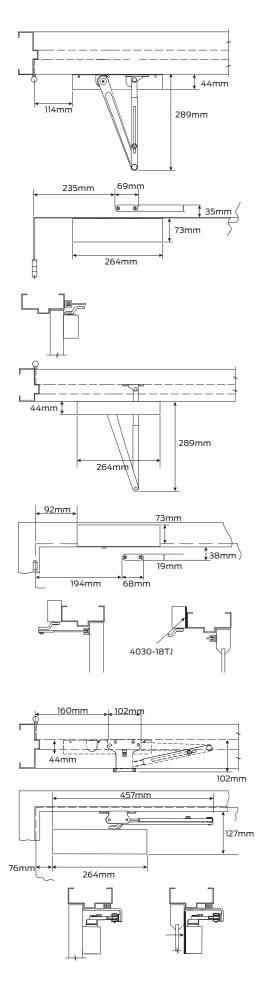
Parallel arm (push side) mounting

a 44mm top rail. Minimum stop width is 25mm

Templating allows a maximum opening of 180°. The hold open arm allows the door to be set at a given hold open point up to the maximum opening. Clearance for the PA Shoe is 102mm from door face. A top rail less than

114mm measured from the stop requires a drop plate. The drop plate requires

Templating allows a maximum opening of 180°. The hold open arm allows the door to be set at a given hold open point up to the maximum opening. A reveal up to 102mm allows 180° opening. A top rail of 38mm is required for top jamb mounting. For situations where the head frame is less than 57mm, an adaptor plate is required. The adaptor plate requires a 38mm minimum head frame



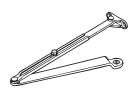
4030-18TJ



## 4031 Series accessories

## Regular arm 4030-3077

Standard, non-handed arm for regular and top jamb mounting configurations. For parallel arm mounting, a PA Shoe is also required Finish: Aluminium



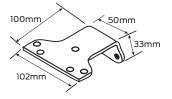
#### Hold open arm 4030-3049

Non-handed, hold open arm for regular and top jamb mounting configurations. For parallel arm mounting, a PA Shoe is also required. Hold open adjustable at shoe **Finish:** Aluminium



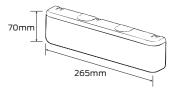
## PA shoe 4030-62PA

Required for parallel arm mounting configurations



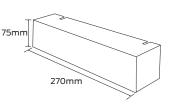
## Metal cover 4030-72

Standard, non-handed cover, providing complete enclosure of closer body. **Finish:** Aluminium



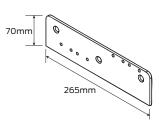
#### Square metal cover 4030-MC

Non-handed cover, providing complete enclosure of closer body. **Finishes:** Polished stainless steel, satin stainless steel



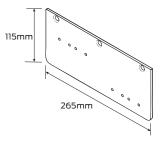
## Adaptor plate 4030-18

Mounting plate required for top jamb mounting where headframe is less than 60mm or a flush ceiling condition exists



## Drop plate 4030-18PA

Mounting plate required for parallel arm mounting configuration where top rail is less than 114mm, measured from the stop. A drop plate requires a 44mm minimum top rail



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